# **TechMet**



### **Industry Milling Inserts**

Milling inserts can be a big part of the tooling budget in many shops. That's an opportunity for cost savings with TechMet's high performance milling inserts. They're fully interchangeable with inserts from other suppliers - check the following pages for highlights and details!

### **Face Milling Inserts**

R245-12T3







- Single-sided, high-positive 45° face milling inserts
- 4 cutting edges
- 3 geometries Light, Medium, Heavy
- Fits Sandvik® CoroMill® 245 cutters / R245-12T3 inserts
- Fits Mitsubishi® ASX445 cutters / SExT-13T3 inserts
- Fits Sumitomo® WGX Series cutters / SExT-13T3 inserts

### **Square Shoulder Milling Inserts**

R390-11T3





- Single-sided, high-positive square shoulder milling inserts
- 2 helical cutting edges
- 2 geometries Light and Medium
- Fits all Sandvik® CoroMill® RA390 and R390 series milling cutters using insert size 11
- Interchangeable with Sandvik® R390-11T3 inserts

### **Profile Milling Inserts**

RDET, RDEW RDMT, RDMW







- Single-sided round milling inserts
- 15° clearance
- Sizes 5mm, 7mm, 8mm, 10mm, 12mm and 16mm
- Fits Walter<sup>®</sup>, Dijet<sup>®</sup> and other supplier cutters

### **Profile Milling Inserts**

RPET, RPEW RPMT, RPMW







- Single-sided round milling inserts
- 11° clearance
- Sizes 8mm, 10mm, 12mm and 16mm
- Fits Dijet®, Mitsubishi® and other supplier cutters

### **Profile Milling Inserts**

**RCET** 



- Single-sided round milling inserts
- Fits Sandvik® CoroMill® 200 milling cutters (metric)
- Interchangeable with Sandvik® RCHT / RCKT inserts
- Metric insert sizes 10mm, 12mm, 16mm and 20mm

### **Chamfer Milling Inserts**

#### **SPMT**



- SPMT 09T3 and 1204 size inserts
- 4 cutting edges
- Fits Walter® SPMT 09, 12 series cutters
- Fits Sandvik<sup>®</sup>, Kennametal<sup>®</sup>, Mitsubishi<sup>®</sup>, Widia<sup>®</sup> and other supplier SPMT '12' series cutters

### **Face Milling Inserts**

SEEN 42, 43 SEEN 53



- Industry Standard ISO face milling inserts
- Available in coated and uncoated grades for a range of materials and applications

### **Face Milling Inserts**

SPKN 42 SPKN 53



- Industry Standard ISO face milling inserts
- Available in coated and uncoated grades for a range of materials and applications

### **Square Shoulder Milling Inserts**

**TPKN 32 TPKN 43** 



- Industry Standard ISO milling inserts
- Available in coated and uncoated grades for a range of materials and applications